

INCH-POUND

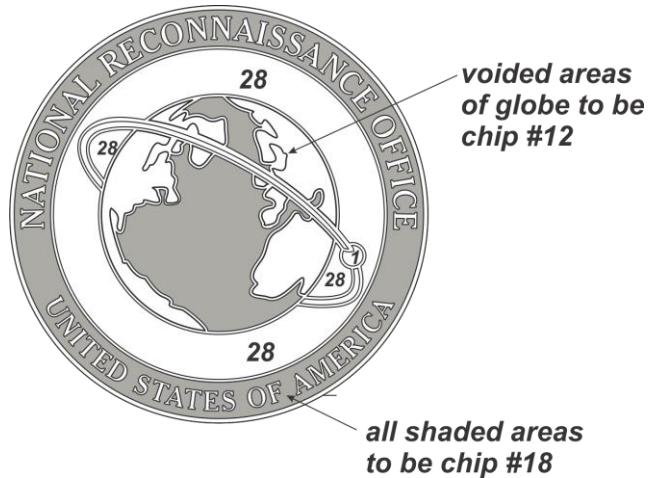
MIL-DTL-3628/279
15 July 2019

DETAIL SPECIFICATION SHEET

BADGE, IDENTIFICATION, NATIONAL RECONNAISSANCE OFFICE

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-DTL-3628.



DASH NO.

- 1: Regular Size
- 2: Miniature Size

MATERIAL: (-1 and -2) Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: (-1 and -2) 24K Gold Plated, Mirror-like Polished and shall match The Institute of Heraldry (TIOH) Metal Chip Number 6.

DIMENSIONS:

DIAMETER:

- 1: 2 inches (REF)
- 2: 1-1/2 inches (REF)

THICKNESS:

- 1: 0.095 inch \pm 0.010 inch
- 2: 0.090 inch \pm 0.010 inch

AMSC N/A

FSC 8455

ATTACHING DEVICE:

1. The attaching device shall be prong and flat ball type clutch.
2. Three prongs shall be located on the reverse on 1-3/4 inch diameter circle for -1 and approximate 1-1/4 inch diameter circle for -2. The prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical center line at 1/8 inch from the bottom.

EPOXY: Epoxy resin shall be applied to the Badge as indicated above, and shall match TIOH Hard Enamel Color Chip Numbers listed below

TIOH HARD ENAMEL COLOR CHIPS	
COLOR AND CHIP NUMBER	LOCATION (S)
Red #1	Small Circle in Orbital Sphere
Blue #18	All Water and Outside Banner
White #28	Areas Outside the Earth
Green #12	Land Masses

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
2. If hard enamel is used then the material will be Gilding Metal 95/5 (UNS Alloy C-210).

Custodians:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2019-302)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.